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A NOVEL ROUTE TO DEVELOP HIGHLY EXFOLIATED POLYMER/ORGANOCLAY NANOCOMPOSITES USING SUPERCRITICAL CARBON DIOXIDE ASSISTED TWIN SCREW EXTRUSION

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In this paper a novel method to develop highly exfoliated polymer/organoclay nanocomposites using a twin screw extrusion with high L/D assisted with supercritical carbon dioxide(scCO2) is presented. Wide-angle X-ray diffraction(WAXD), transmission electron microscopy(TEM), thermogravimetric analysis(TGA), rotational rheometry were used to characterize the polymer/organoclay nanocomposite. It is revealed that scCO2 is effective in improving the exfoliation of the nanocomposites. The effects of scCO2 injection scheme, operation condition on the exfoliation of the nanocomposites are discussed.