

Nonlinear Stress Relaxation Behavior of SiO₂/(Acrylic Polymer/Epoxy) Suspensions

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Large deformation, nonlinear stress relaxation modulus $G(t, \gamma)$ was examined for the SiO₂ suspensions in a blend of acrylic polymer (AP) and epoxy (EP) with various SiO₂ volume fractions (ϕ) at various temperatures (T). The AP/EP contained 70 vol% of EP. At $\phi \leq 30$ vol%, the SiO₂/(AP/EP) suspensions behaved as a viscoelastic liquid, and the time-strain separability, $G(t, \gamma) = G(t)h(\gamma)$, was applicable at long time. The $h(\gamma)$ of the suspensions was more strongly dependent on γ than that of the matrix (AP/EP). At $\phi = 35$ vol% and $T = 100^\circ\text{C}$, and $\phi \geq 40$ vol%, the time-strain separability was not applicable. The suspensions exhibited a critical gel behavior at $\phi = 35$ vol% and $T = 100^\circ\text{C}$ characterized with a power-law relationship between $G(t)$ and t ; $G(t) \propto t^{-n}$. The relaxation exponent n was estimated to be about 0.45, which was in good agreement with the result of linear dynamic viscoelasticity reported previously. This nonlinear stress relaxation behavior is attributable to strain-induced disruption of the network structure formed by the SiO₂ particles therein.